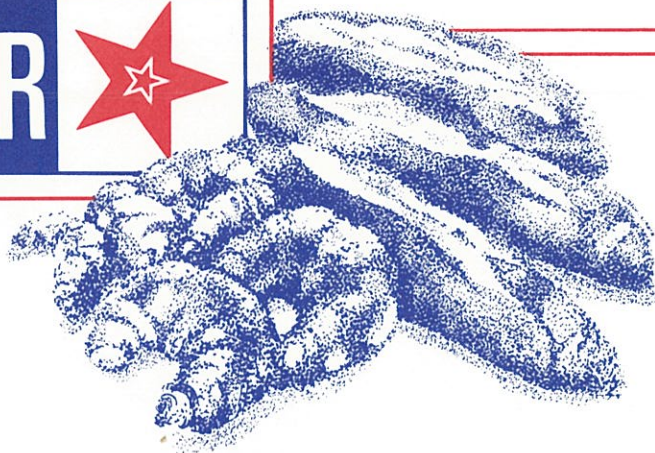


WHAT HAPPENED TO MY BREAD?



RED STAR



Crust is too thick

1. Too much flour
2. Insufficient rising
3. Oven temperature too low

Baked loaf crumbles easily

1. Dough not well mixed
2. Too much flour added
3. Rising place too warm
4. Dough allowed to rise too long
5. Oven temperature too low

Bread has sour taste

1. Rising place too warm and dough rose too fast.
2. Dough rose too long before being baked

Dough does not rise

1. Too cool water temperature used for dissolving yeast
2. Too stiff a dough
3. Too cool a rising place

Bread has dark streaks

1. Uneven mixing or kneading
2. Bowl greased too heavily
3. Dough not covered during rising

Bread has holes in it

1. Air not completely pressed out of dough during shaping of loaves
2. Dough rose too long before baking

Bread is doughy on bottom

1. Bread not removed from pans and allowed to cool on racks after baking

Bread has excessive break on side

1. Oven too hot
2. Insufficient rising
3. Improper shaping

Tops of bread loaves crack

1. Bread cooled too rapidly, probably in a draft
2. Dough too stiff
3. Dough not well mixed

Bread doesn't rise in oven

1. Rising place too warm, weakening yeast
2. Dough allowed to rise too long

Bread is heavy and compact

1. Too much flour added
2. Dough not allowed to rise long enough
3. Certain flours (example whole wheat, rye) create heavier products than all white flour

Bread is wet inside and coarse grained

1. Loaf underbaked
2. Insufficient rising

Bread is dry and has a coarse grain

1. Too much flour added
2. Dough not kneaded enough
3. Rising period too long
4. Oven temperature too low

Bread falls in oven

1. Dough rose too much and got too light

Bread does not brown on sides

1. Pans too bright and reflect heat away from sides
2. Poor pan placement . . . overcrowding

Bread smells and tastes of yeast

1. Rising times too long
2. Too warm a rising place

For more yeast baking information or help, contact:
Carol Stevens



Consumer Services
UNIVERSAL FOODS CORPORATION
433 E. Michigan Milwaukee, WI 53201